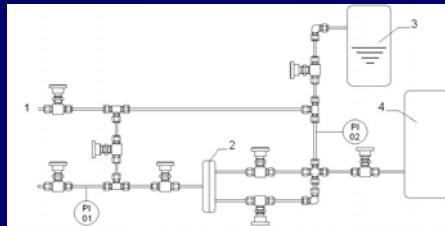
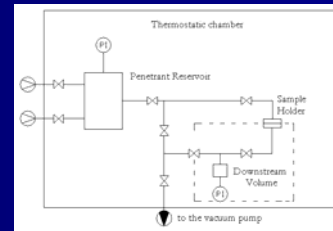


Equipment

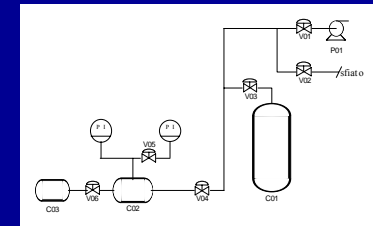
Medium to high pressure equipment



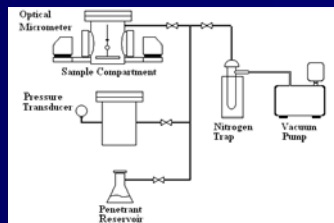
**Permeometer
at controlled
humidity**



**Permeometer
(2)**



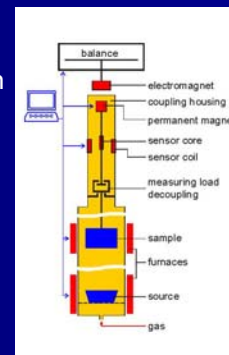
Pressure decay
1. Low pressure Vapor Sorption
2. High pressure Gas Sorption
($< 30 \text{ bar}$)



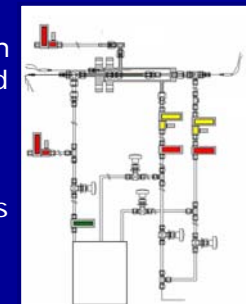
Dilatometer
Optical device
Membranes

High pressure High
temperature Gas
Sorption in
polymers and
inorganic powders

**Magnetic
Suspension
Balance
Rubotherm**



High pressure High
temperature Mixed
gas permeation
apparatus for
hydrogen
purification studies
(inorganic
membranes)



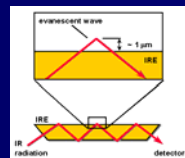
Equipment

Low to medium pressure equipment

Vapor and liquid
Sorption and
diffusion

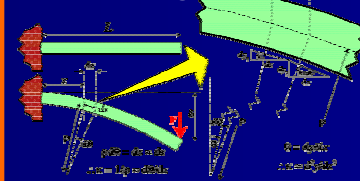
castable films

FTIR-ATR



Vapor Sorption and
stress measurement

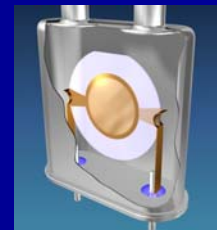
Bending cantilever



Vapor
Sorption

Soluble
materials
(thin films)

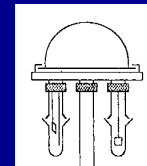
**Quartz
Crystal
Microbalance**



Vapor Sorption
Soluble materials
Low pressure
Quartz Spring



Vapor Sorption
Soluble materials
**Electro
Microbalance**



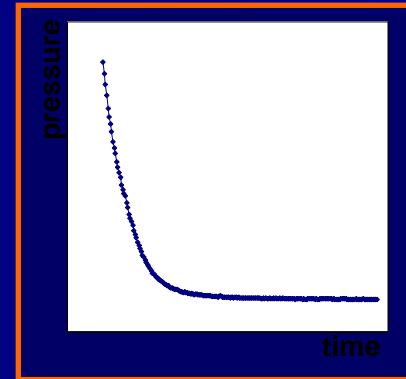
Equipment

- Experimental equipment:
 - **Cahn Electrobalance**
 - Pressure Decay apparatus (2)
 - Dry Permeometer (2)
 - Humid permeometer
 - Quartz spring balances (2)
 - FTIR-ATR sorption apparatus
 - Bending Cantilever apparatus
 - Quartz Crystal Microbalance
 - Dilatometer
 - Rubotherm Magnetic Balance
 - Hydrogen permeation device
 - Parr Rheometer
 - Spin coater

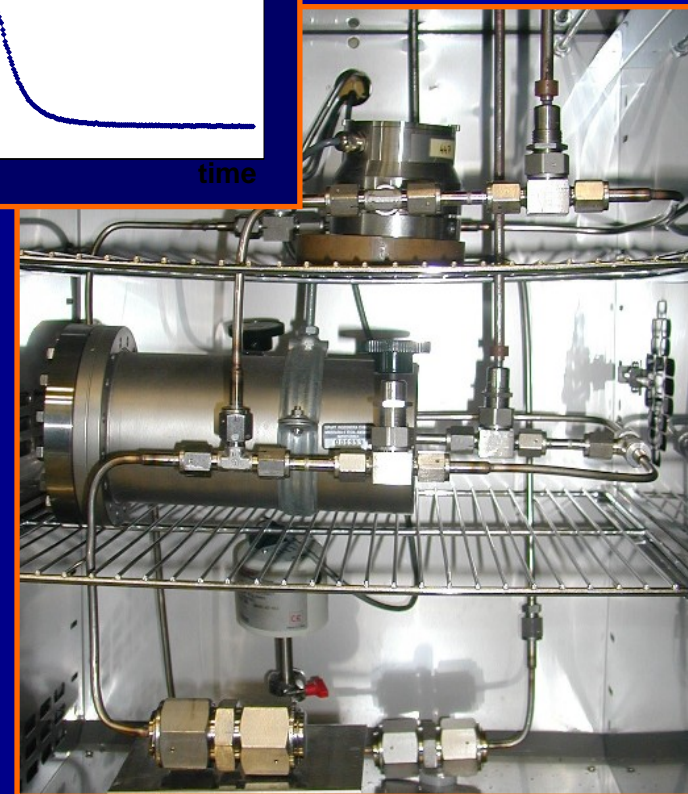


Equipment

- Experimental equipment:
 - Cahn Electrobalance
 - **Pressure Decay apparatuses (2)**
 - Dry Permeometer (2)
 - Humid permeometer
 - Quartz spring balances (2)
 - FTIR-ATR sorption apparatus
 - Bending Cantilever apparatus
 - Quartz Crystal Microbalance
 - Dilatometer
 - Rubotherm Magnetic Balance
 - Hydrogen permeation device
 - Parr Rheometer
 - Spin coater



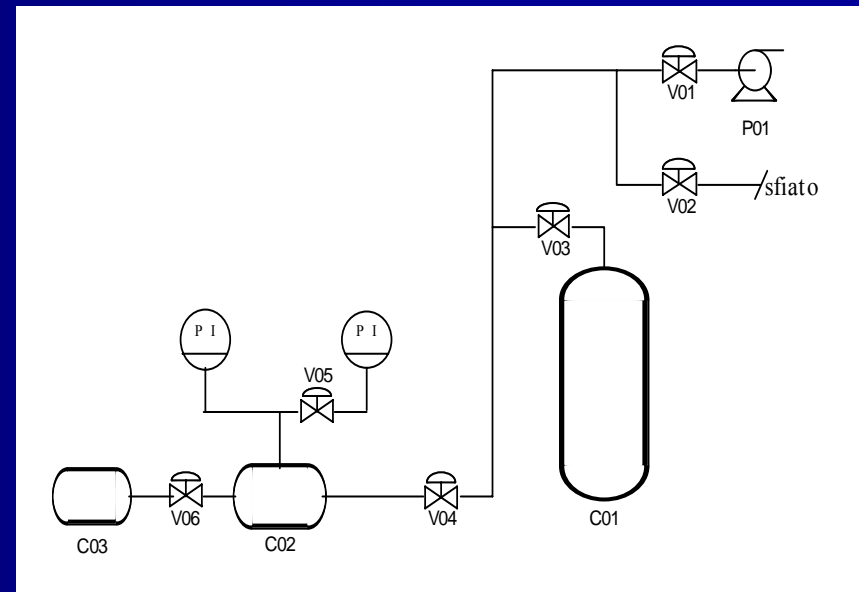
Low pressure
($< 1\text{atm}$)



Equipment

- Experimental equipment:
 - Cahn Electrobalance
 - **Pressure Decay apparatuses (2)**
 - Dry Permeometer (2)
 - Humid permeometer
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 - Quartz Crystal Microbalance
 - Dilatometer
 - Rubotherm Magnetic Balance
 - Hydrogen permeation device
 - Parr Rheometer
 - Spin coater

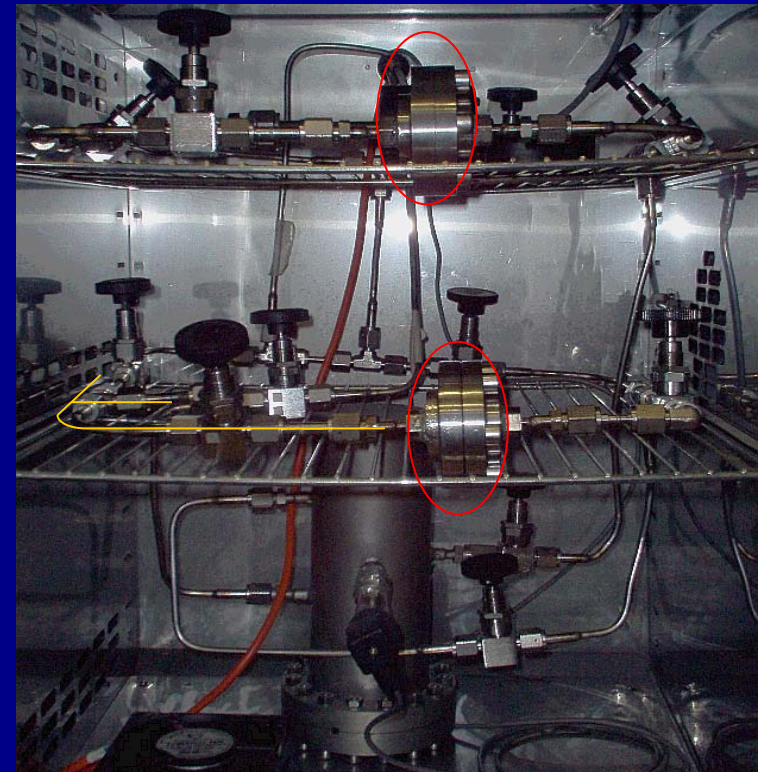
High pressure (< 30 atm)



Equipment

- Experimental equipment:
 - Cahn Electrobalance
 - Pressure Decay apparatuses (2)
 - **Dry Permeometer** (2)
 - Humid permeometer
 - Quartz spring balances (2)
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 - Dilatometer
 - Rubotherm Magnetic Balance
 - Hydrogen permeation device
 - Parr Rheometer
 - Spin coater

High Delta p (< 30 atm)



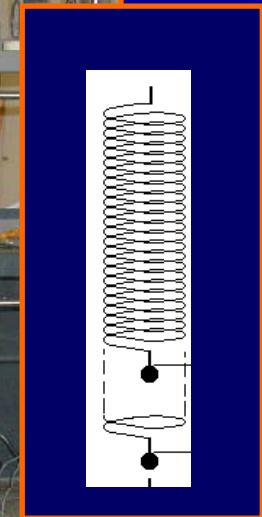
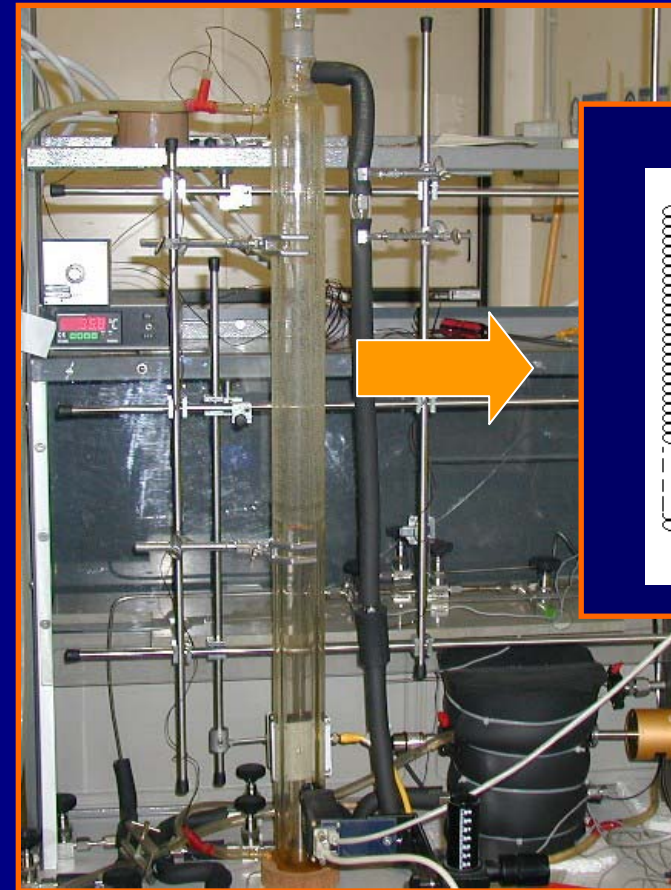
Equipment

- Experimental equipment:
 - Cahn Electrobalance
 - Pressure Decay apparatuses (2)
 - Dry Permeometer (2)
 - **Humid permeometer**
 - Quartz spring balances (2)
 - FTIR-ATR sorption apparatus
 - Bending Cantilever apparatus
 - Quartz Crystal Microbalance
 - Dilatometer
 - Rubotherm Magnetic Balance
 - Hydrogen permeation device
 - Parr Rheometer
 - Spin coater



Equipment

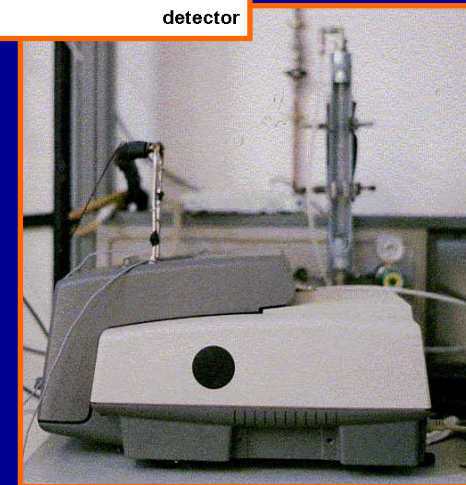
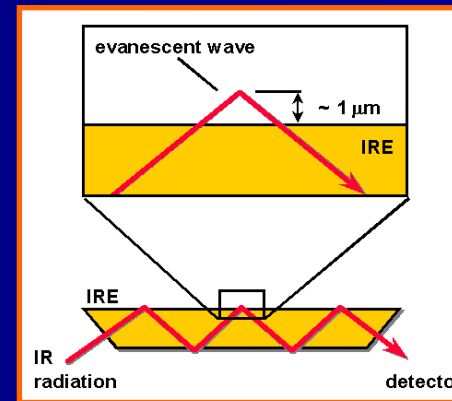
- Experimental equipment:
 - Cahn Electrobalance
 - Pressure Decay apparatuses (2)
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 - **Quartz spring balances** (2)
 - FTIR-ATR sorption apparatus
 - Bending Cantilever apparatus
 - Quartz Crystal Microbalance
 - Dilatometer
 - Rubotherm Magnetic Balance
 - Hydrogen permeation device
 - Parr Rheometer
 - Spin coater



Equipment

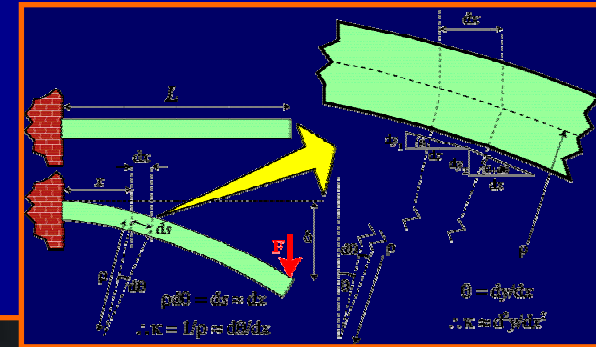
■ Experimental equipment:

- Cahn Electrobalance
- Pressure Decay apparatuses (2)
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- **FTIR-ATR sorption apparatus**
- Bending Cantilever apparatus
- Quartz Crystal Microbalance
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- Rubotherm Magnetic Balance
- Hydrogen permeation device
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Equipment

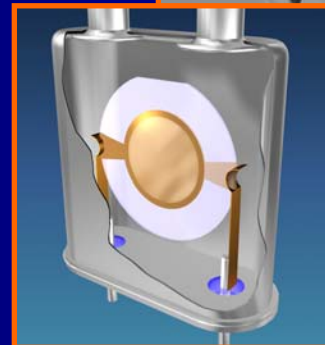
- Experimental equipment:
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Equipment

■ Experimental equipment:

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- Bending Cantilever apparatus
- **Quartz Crystal Microbalance**
- Dilatometer
- Rubotherm Magnetic Balance
- Hydrogen permeation device
- Parr Rheometer
- Spin coater

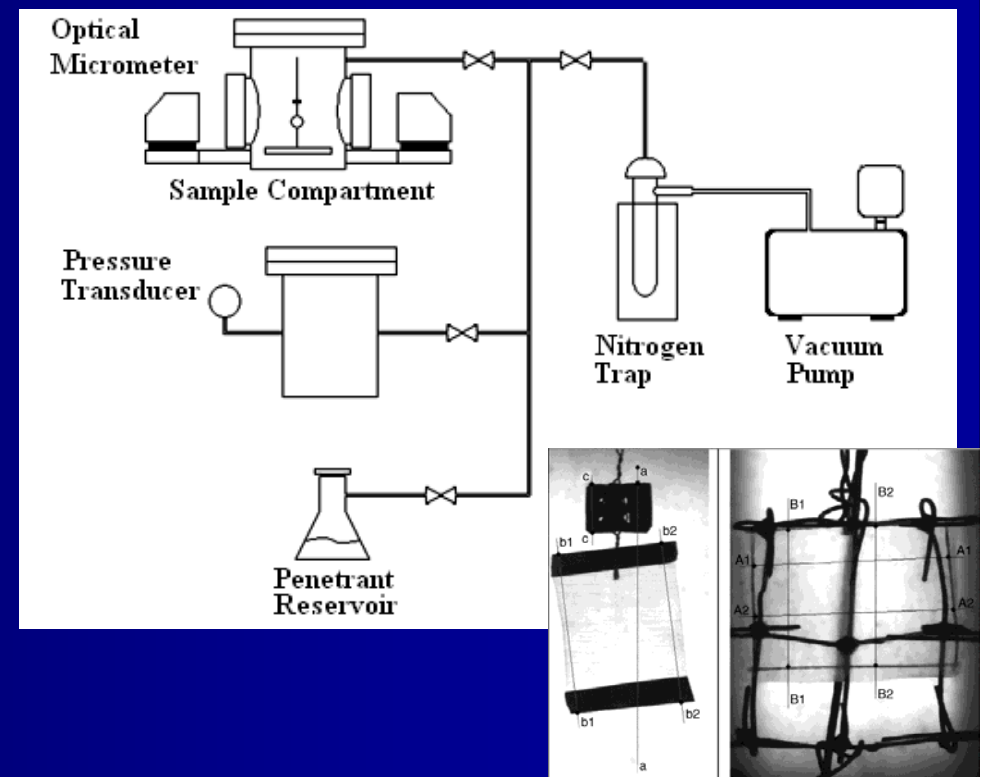


Equipment

■ Experimental equipment:

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- Humid permeometer
- Quartz spring balances (2)
- FTIR-ATR sorption apparatus
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- Quartz Crystal Microbalance
- **Dilatometer**
- Rubotherm Magnetic Balance
- Hydrogen permeation device
- Parr Rheometer
- Spin coater

Determines the swelling induced by gas and vapor sorption



Equipment

- Experimental equipment:
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 - Dry Permeometer (2)
 - Humid permeometer
 - Quartz spring balances (2)
 - FTIR-ATR sorption apparatus
 - Bending Cantilever apparatus
 - Quartz Crystal Microbalance
 - Dilatometer
 - **Rubotherm Magnetic Balance**
 - Hydrogen permeation device
 - Parr Rheometer
 - Spin coater



Equipment

- Experimental equipment:
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 - Dry Permeometer (2)
 - Humid permeometer
 - Quartz spring balances (2)
 - FTIR-ATR sorption apparatus
 - Bending Cantilever apparatus
 - Quartz Crystal Microbalance
 - Dilatometer
 - Rubotherm Magnetic Balance
 - **Hydrogen permeation device**
 - Parr Rheometer
 - Spin coater

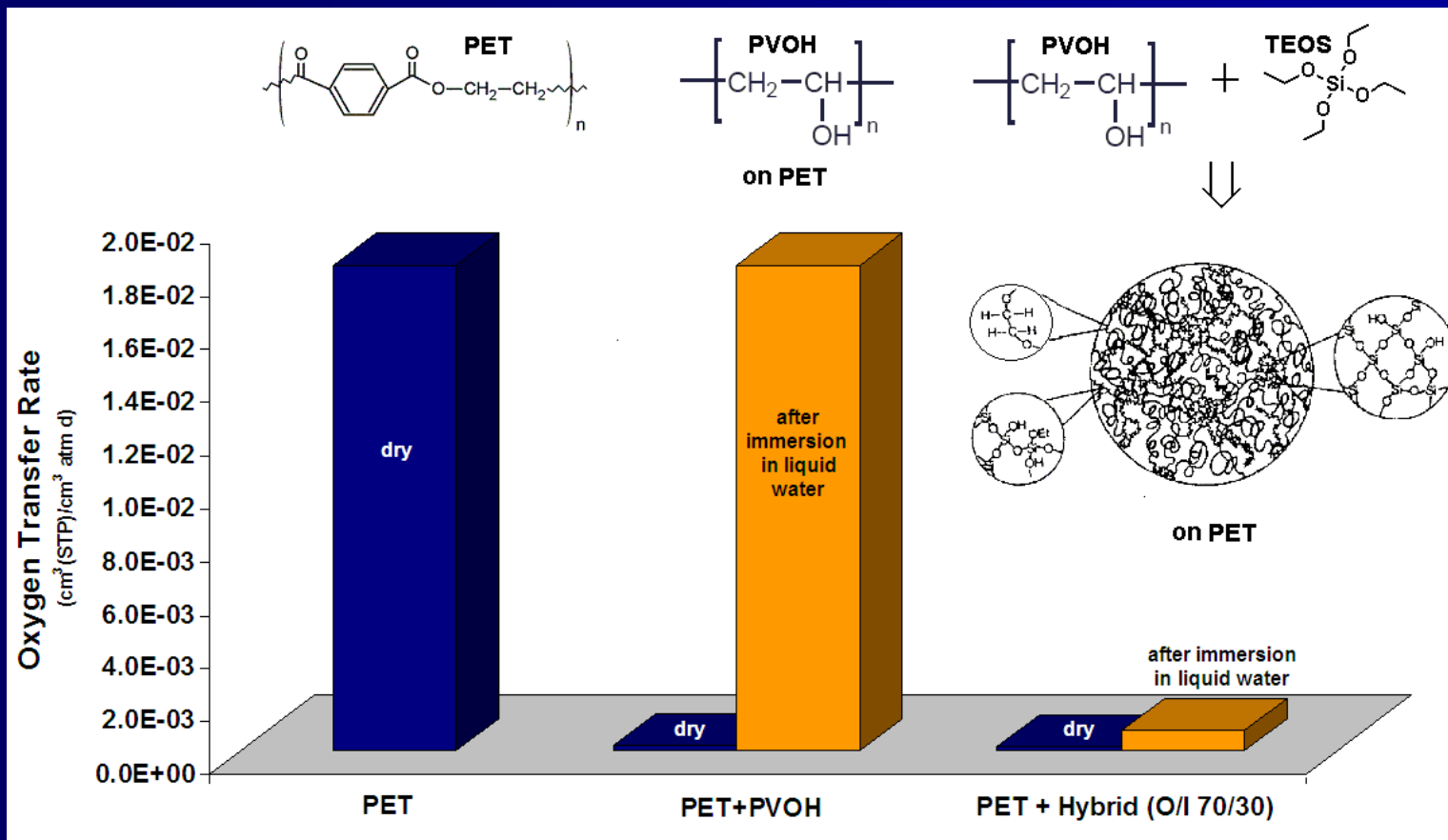


Some examples of experimental results

- Gas permeability of packaging films
- Gas and vapor transport in Ionomers
- Vapor sorption and swelling in polymers with FTIR-ATR Solvent-induced Stress
- Hydrogen permeability through Palladium-Silver membranes

Gas permeability of packaging films

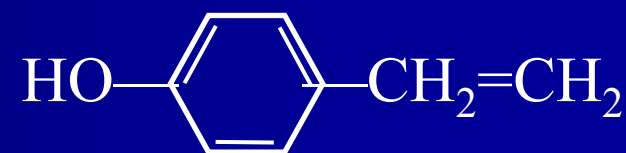
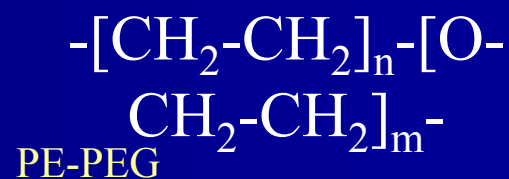
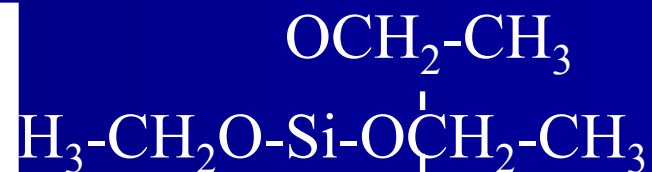
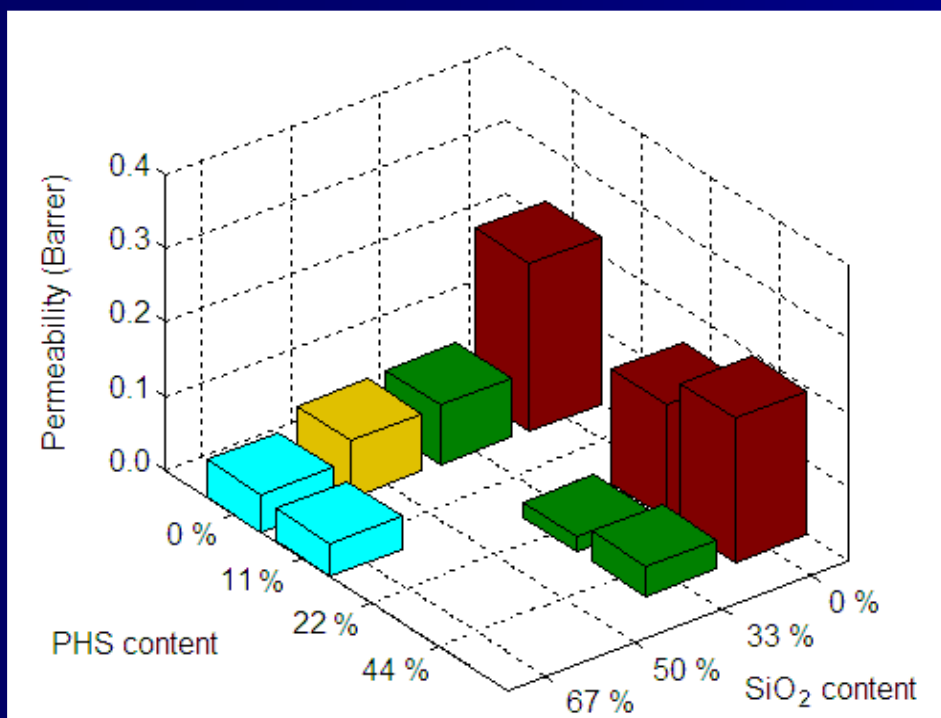
Hybrid nanostructured coating PVOH-SiO₂ obtained via sol-gel (on PET)



In collaboration with the University of Parma International Patent WO/2007/042993

Gas permeability of packaging films

Hybrid nanostructured coating PE-PEG-PHS-SiO₂ obtained via sol-gel (on LDPE)



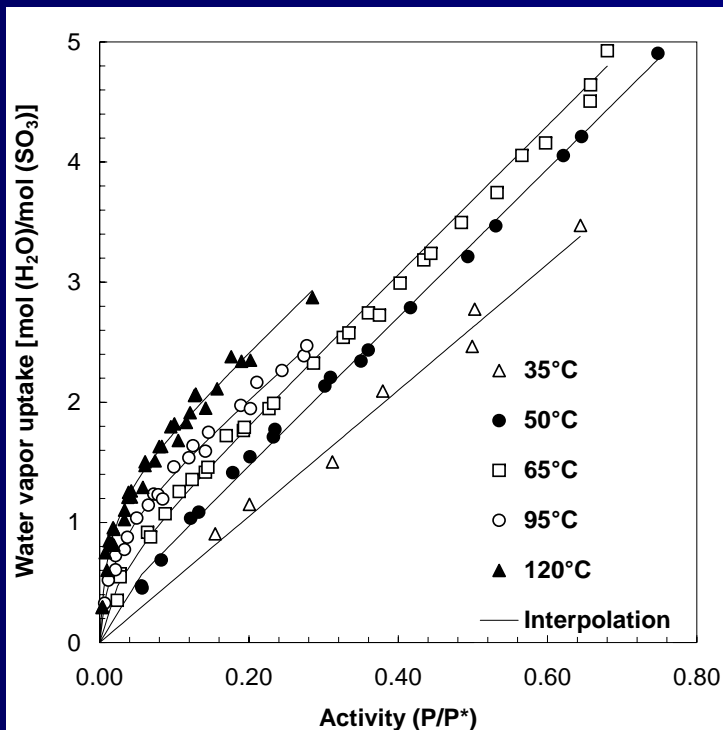
PHS

In collaboration with the University of Modena and Reggio Emilia and with DICASM of UNIBO

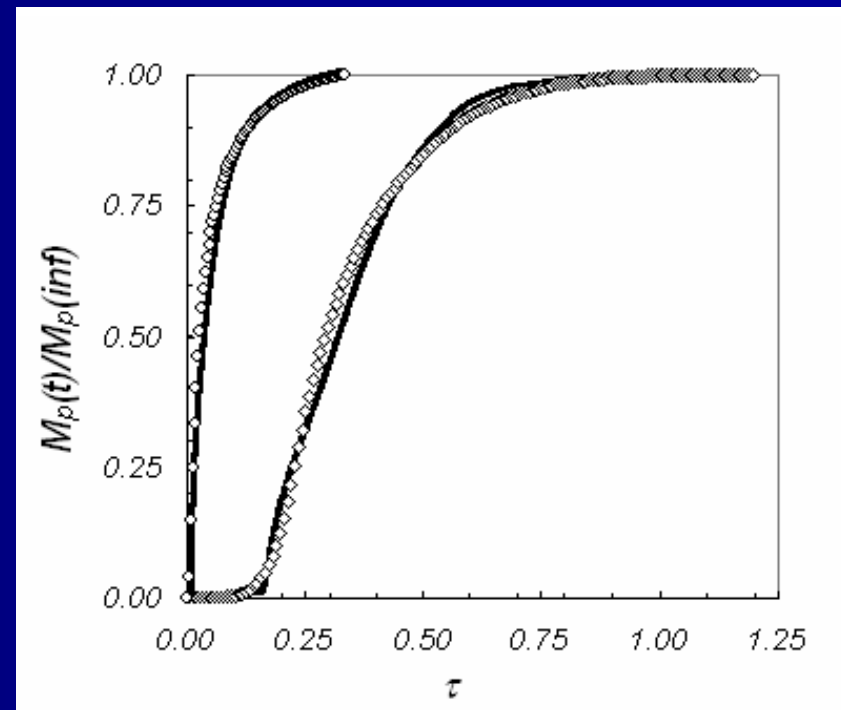
Minelli, M.; De Angelis, M.G.; Doghieri, F.; Marini, M.; Toselli, M.; Pilati, *European Polymer Journal*, v 44, n 8, 2008, p 2581-2588
 Toselli, M.; Pilati, F.; Marini, M.; Doghieri, F.; De Angelis, M.G.; Minelli, M. *European Polymer Journal*, v 44, n 10, 2008, p 3256-3263

Gas and vapor transport in Ionomers

Water solubility isotherms in Hyflon Ion (EW=860 g_{pol}/mol(SO₃H))



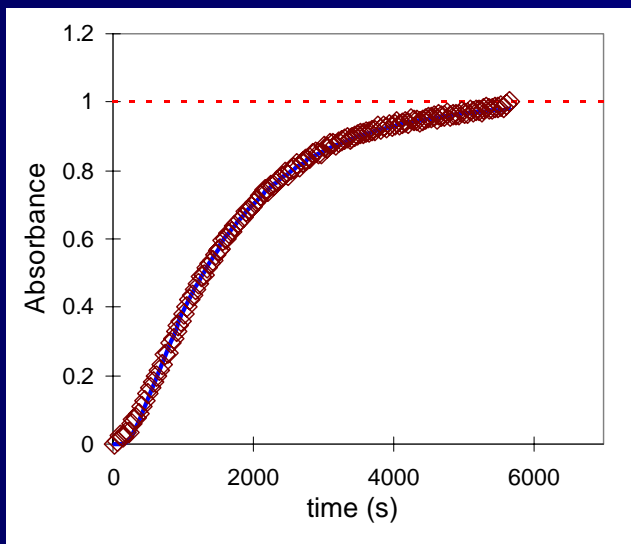
Transient water permeation in Hyflon Ion (EW=860 g_{pol}/mol(SO₃H))



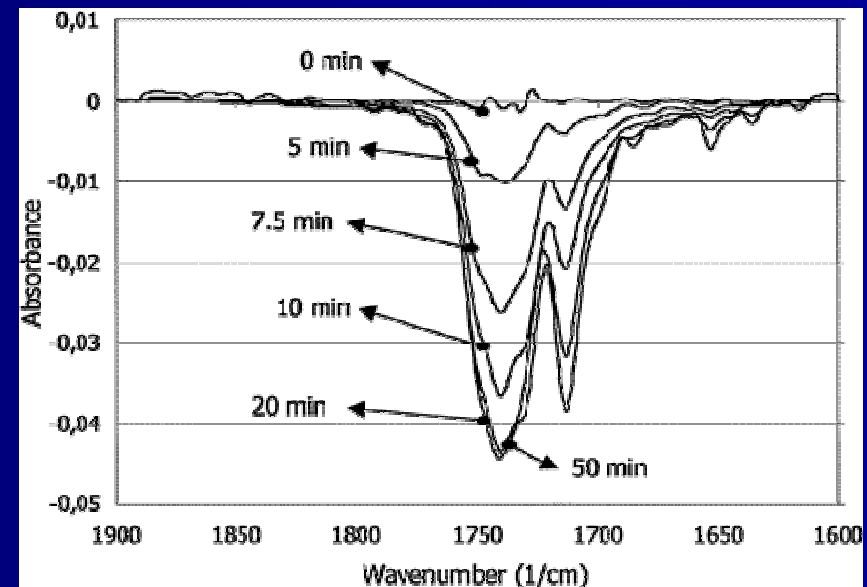
J. Catalano, M. Giacinti Baschetti, M.G. De Angelis, G.C. Sarti, A. Sanguineti, P. Fossati "Gas and water vapor permeation in a short-side-chain PFSI membrane" *Desalination*, in press (2009). D. Gorri, M.G. De Angelis, M. Giacinti Baschetti, G.C. Sarti Water and methanol permeation through short-side-chain perfluorosulphonic acid ionomeric membranes. *Membrane Sci*, 322 (2008) 383-391. M.G. De Angelis, S. Lodge, M. Giacinti Baschetti, G.C. Sarti, F. Doghieri, A. Sanguineti, P. Fossati Water sorption and diffusion in a short-side-chain perfluorosulphonic acid ionomer membrane for PEMFCs: effect of temperature and pre-treatment *Desalination* 193 (2006) 398-404. Y. Yamamoto, M.C. Ferrari, M. Giacinti Baschetti, M.G. De Angelis, G.C. Sarti, A quartz crystal microbalance study of water vapor sorption in a short side-chain PFSI membrane *Desalination*, 200, 2006, p 636-638

Vapor sorption and swelling in polymers with FTIR-ATR

Variation of absorbance with time corresponds to mass absorption

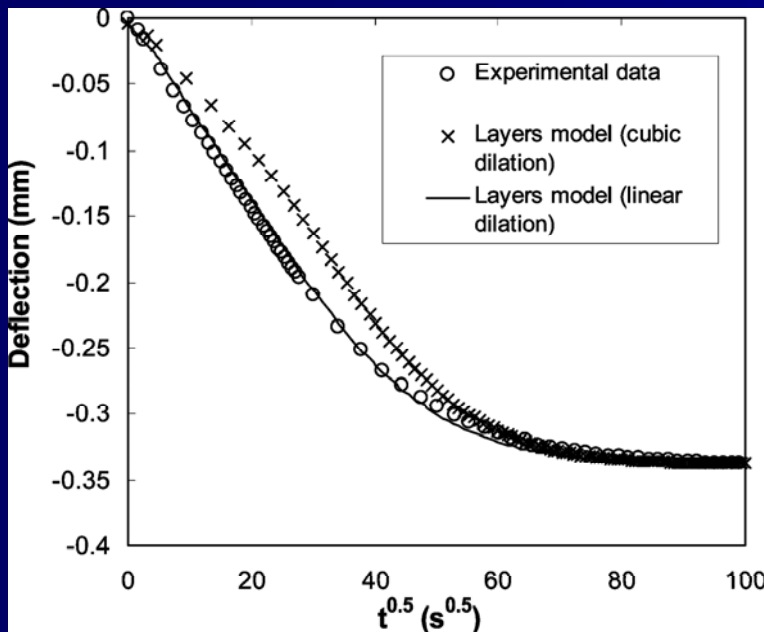


PVAc-Acetonitrile system: variation of absorbance with time (proportional to swelling)

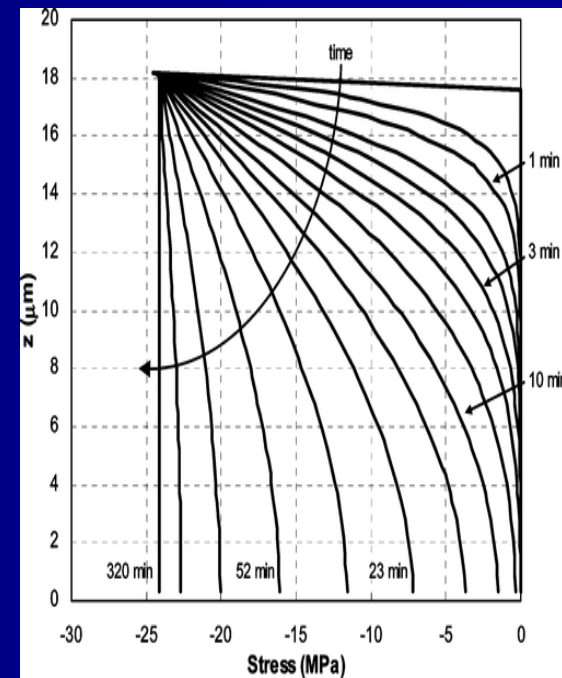


Solvent-induced Stress

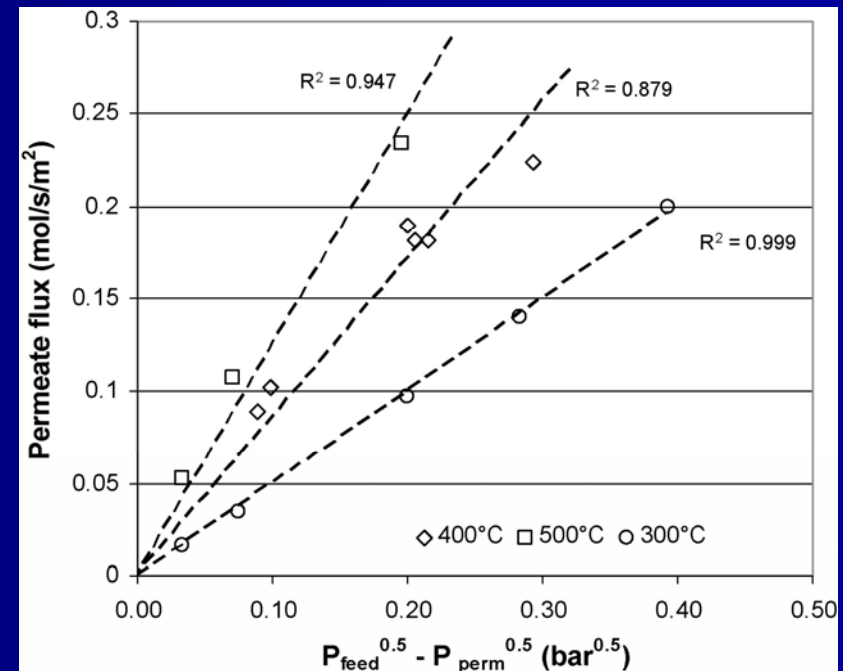
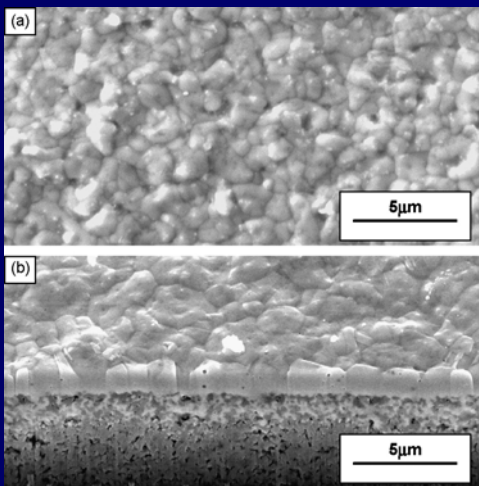
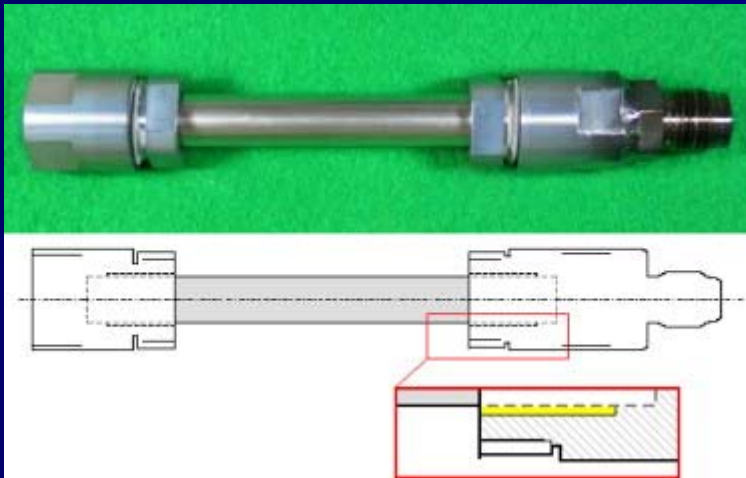
Variation of deflection with time of a polymer coated on a bending cantilever



Time evolution of the stress profile inside a Polycarbonate film, during acetonitrile sorption



Hydrogen permeability through Palladium-Silver membranes



D. Pizzi, R. Worth, M. Giacvinti Baschetti, G.C: Sarti, K. Noda, Hydrogen permeability of 2.5 μm palladium-silver membranes deposited on ceramic supports *Journal of Membrane Science*, v 325, n 1, Nov 15, 2008, p 446-453

Selected Publications

- J. Catalano, M. Giacinti Baschetti, M.G. De Angelis, G.C. Sarti, A. Sanguineti, P. Fossati "Gas and water vapor permeation in a short-side-chain PFSI membrane" *Desalination, in press* (2009).
- D. Pizzi, R. Worth, M. Giacvinti Baschetti, G.C. Sarti, K. Noda, Hydrogen permeability of 2.5 μm palladium-silver membranes deposited on ceramic supports *Journal of Membrane Science*, v 325, n 1, Nov 15, 2008, p 446-453
- M. Minelli, M.G. De Angelis, F. Doghieri, M. Marini, M. Toselli, F. Pilati Oxygen permeability of novel organic-inorganic coatings: I. Effects of organic-inorganic ratio and molecular weight of the organic component *Eur. Pol. J.* 44, 2581-2588 (2008).
- M. Toselli, F. Pilati, M. Marini, F. Doghieri, M.G. De Angelis and M. Minelli Oxygen permeability of novel organic-inorganic coatings: II. Modification of the organic component with a hydrogen-bond forming polymer *Eur. Pol. J.* 44, 3256-3263 (2008).
- M.C. Ferrari, E. Piccinini, M. Giacinti Baschetti, F. Doghieri, G.C. Sarti, Solvent-induced stresses during sorption in glassy polycarbonate: Experimental analysis and model simulation for a novel bending cantilever apparatus *Ind Eng Chem Res*, 47, 2008 1071-1080.
- D. Gorri, M.G. De Angelis, M. Giacinti Baschetti, G.C. Sarti Water and methanol permeation through short-side-chain perfluorosulphonic acid ionomeric membranes *J Membrane Sci*, 322 (2008) 383-391.
- G. Malucelli, A. Priola, E. Amerio, A. Pollicino, G. di Pasquale, D. Pizzi, M. G. De Angelis, F. Doghieri Surface and barrier properties of hybrid nanocomposites containing silica and PEO segments *J Appl Polym Sci* 103, 6, 4107-4115 (2007)
- M.G. De Angelis, S. Lodge, M. Giacinti Baschetti, G.C. Sarti, F. Doghieri, A. Sanguineti, P. Fossati Water sorption and diffusion in a short-side-chain perfluorosulfonic acid ionomer membrane for PEMFCS: effect of temperature and pre-treatment *Desalination* 193 (2006) 398-404.
- Baschetti, M. Giacinti; Ghisellini, M.; Quinzi, M.; Doghieri, F.; Stagnaro, P.; Costa, G.; Sarti, G.C. Source: Effects on sorption and diffusion in PTMSP and TMSP/TMSE copolymers of free volume changes due to polymer ageing *J. Molecular Structure*, v 739, 2005, p 75-86
- R. S. Prabhakar, M. G. De Angelis, G. C. Sarti, B. D. Freeman, and M. C. Coughlin "Gas and Vapor Sorption, Permeation, and Diffusion in Poly(tetrafluoroethylene-co-perfluoromethyl vinyl ether)", *Macromolecules* 2005, 38, 7043-7055
- D. Pizzi, M.G. De Angelis, F. Doghieri, M. Giacinti Baschetti, G.C. Sarti "Moisture sorption and oxygen transport in a Nylon-6/montmorillonite composite", *Chemical Engineering Transactions, AIDIC, S. Pierucci Ed., Vol. 6* (2005), 515-520.
- Piccinini, E. Giacinti Baschetti, M.; Sarti, G.C. Use of an automated spring balance for the simultaneous measurement of sorption and swelling in polymeric films *J. Membrane Sci.*, 2004, p 95-100
- De Angelis M.G., Sarti, G.C., Sanguineti A., Maccone P. "Permeation, diffusion and sorption of dimethylether (DME) in fluoroelastomers *J Polym Sci, Part B, Polym Phys*, 42, 1987 - 2006, 2004.
- M. Giacinti Baschetti, E. Piccinini, T.A. Barbari, G.C. Sarti Quantitative analysis of polymer dilation during sorption using FTIR-ATR spectroscopy *Macromolecules*, 36, 2003, 9574-9584

Selected Publications

- M.G. De Angelis, G.C. Sarti "Solubility and diffusivity of gases in mixed matrix membranes containing hydrophobic fumed silica: correlations and predictions based on the NELF model", Ind. Eng. Chem. Res.; **2008**; 47(15); 5214-5226.
- Gas solubility and permeability in MFA Fossati, P. Sanguineti, A.; De Angelis, M.G.; Baschetti, M.G.; Doghieri, F.; Sarti, G.C. Source: J Polymer Sci Part B (Polymer Physics), v 45, n 13, 1 **2007**, p 1637-52
- Solubility of gases and vapors in glassy polymers modelled through non-equilibrium PHSC theory Doghieri, Ferruccio; De Angelis, M G; Baschetti, Marco Giacinti; Sarti, Giulio C. Source: Fluid Phase Equilibria, v 241, n 1-2, Mar 15, **2006**, p 300-307
- Correlations between penetrant properties and infinite dilution gas solubility in glassy polymers: NELF model derivation* De Angelis, MG; Sarti, GC; Doghieri, F Industrial and Engineering Chemistry Research, v 46, n 23, Nov 7, **2007**, p 7645-7656
- NELF model prediction of the infinite dilution gas solubility in glassy polymers* De Angelis, M.G.; Sarti, G.C.; Doghieri, F. J Membrane Sci, 289 **2007**, 106-122
- Stress effects on mass transport in polymers: a model for volume relaxation* Doghieri, F. Piccinini, E.; Gardini, D. Composites Part A (Applied Science and Manufacturing), v 37, n 4, April **2006**, p 546-55
- Nonequilibrium model for sorption and swelling of bulk glassy polymer films with supercritical carbon dioxide* Carla, V., Wang, K.; Hussain, Y.; Efimenko, K.; Genzer, J.; Grant, C.; Sarti, G C.; Carbonell, R. G.; Doghieri, F., Macromolecules, 38 2005, 10299-10313
- R.S. Prabhakar, M. G. De Angelis, G. C. Sarti, B. D. Freeman, and M. C. Coughlin, "Gas and Vapor Sorption, Permeation, and Diffusion in Poly(tetrafluoroethylene-co-perfluoromethyl vinyl ether)", Macromolecules (2005), 38, 7043-7055.
- M. Giacinti Baschetti, M. G. De Angelis, F. Doghieri, G. C. Sarti, "Solubility of Gases in Polymeric Membranes" in "Chemical Engineering: Trends and Developments", M. A. Galan and E. Martin del Valle (Editors), **2005**, 41-61, J. Wiley & Sons, Chichester (UK).
- Nonequilibrium lattice fluids: A predictive model for the solubility in glassy polymers* Doghieri, Ferruccio; Sarti, Giulio C. Macromolecules, v 29, n 24, **1996**, p 7885-7896

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- Marco Giacinti Baschetti: marco.giacinti@unibo.it
- Maria Grazia De Angelis: grazia.deangelis@unibo.it

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